



# 2800 Series

## 2806C-E18TAG3

### Diesel Engine – ElectropaK

565 kWm at 1500 rpm  
652 kWm at 1800 rpm



#### Economic Power

- Mechanically operated unit fuel injectors with electronic control combined with carefully matched turbocharging give excellent fuel atomisation and combustion with optimum economy
- Low emissions result from electronic control of fuel injected

#### Reliable Power

- Developed and tested using the latest engineering techniques and finite element analysis for high reliability, low oil usage and low wear rates
- High compression ratios also ensure clean rapid starting in all conditions
- Perkins global product support is designed to enhance the customer experience of owning a Perkins powered machine. We deliver this through the quality of our distribution network, extensive global coverage and a range of Perkins supported OEM partnership options. So whether you are an end-user or an equipment manufacturer our engine expertise is essential to your success

The Perkins 2800 Series is a family of well-proven 6 cylinder 16 and 18 litre in-line diesel engines, designed to address today's uncompromising demands within the power generation industry with particular aim at the standby market sector. Developed from a proven heavy-duty industrial base, the engine offers superior performance and reliability.

The 2806C-E18TAG3 is a turbocharged and air-to-air charge cooled, 6 cylinder diesel engine of 18 litres capacity. Its premium features provide economic and durable operation, low gaseous emissions and advanced overall performance and reliability.

#### Compact, Clean and Efficient Power

- Exceptional power to weight ratio and compact size give optimum power density with easier installation and cost effective transportation
- Designed to provide excellent service access for ease of maintenance

Certified against the requirements of EPA Tier 2 (EPA40CR Part 89 Tier 2) legislation for non-road mobile machinery, powered by constant speed engines.

| Engine Speed<br>(rev/min) | Type of<br>Operation | Typical Generator<br>Output (Net) |     | Engine Power |     |     |     |
|---------------------------|----------------------|-----------------------------------|-----|--------------|-----|-----|-----|
|                           |                      | kVA                               | kWe | Gross        |     | Net |     |
|                           |                      |                                   |     | kWm          | bhp | kWm | bhp |
| 1500                      | Prime Power          | 600                               | 480 | 539.7        | 724 | 522 | 700 |
|                           | Standby Power        | 650                               | 520 | 583.8        | 783 | 565 | 758 |
| 1800                      | Baseload Power       | 563                               | 450 | 512.7        | 688 | 489 | 656 |
|                           | Prime Power          | 681                               | 545 | 617.5        | 828 | 592 | 794 |
|                           | Standby Power        | 750                               | 600 | 678.2        | 909 | 652 | 874 |

The above ratings represent the engine performance capabilities to conditions specified in ISO 8528/1, ISO 3046/1:1986, BS 5514/1.

\* Baseload ratings are under development and will be available later.

Derating may be required for conditions outside these; consult Perkins Engines Company Limited.

Generator powers are typical and are based on an average alternator efficiency and a power factor (cos.  $\theta$ ) of 0.8.

Fuel specification: BS 2869: Part 2 1998 Class A2 or ASTM D975 D2. Lubricating oil: 15W40 to API CG4.

Rating Definitions

**Baseload Power:** Power available for continuous full load operation. Overload of 10% permitted for 1 hour in every 12 hours' operation.

**Prime Power:** Power available at variable load with a load factor not exceeding 80% of the prime power rating. Overload of 10% is permitted for 1 hour in every 12 hours' operation.

**Standby Power:** Power available in the event of a main power network failure up to a maximum of 500 hours per year of which up to 300 hours may be run continuously. Load factor may be up to 100% of standby power. No overload is permitted.

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## 2806C-E18TAG3

### Standard ElectropaK Specification

#### Air inlet

- Mounted air filter

#### Fuel system

- Mechanically actuated electronically controlled unit fuel injectors with full authority electronic control
- Governing to ISO 8528-5 class G2 with isochronous capability
- Replaceable 'Ecoplus' fuel filter elements with primary filter/water separator
- Fuel cooler

#### Lubrication system

- Wet sump with filler and dipstick
- Full-flow replaceable 'Ecoplus' filter
- Oil cooler integral with filter header

#### Cooling system

- Gear-driven circulating pump
- Mounted belt-driven pusher fan
- Radiator incorporating air-to-air charge cooler, (supplied loose)
- System designed for ambients up to 50°C
- Low coolant level switch

#### Electrical equipment

- 24 volt starter motor and 24 volt 70 amp alternator with DC output
- ECM mounted on engine with wiring looms and sensors
- 3 level engine protection system

#### Flywheel and housing

- High inertia flywheel to SAE J620 size 18
- SAE '0' flywheel housing

#### Mountings

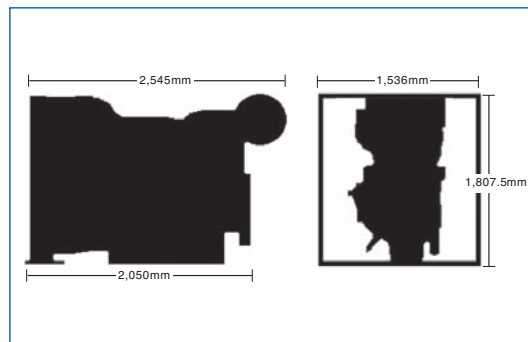
- Front engine mounting bracket

#### Literature

- User's Handbook

#### Optional Equipment

- 110 volt/240 volt immersion heater
- Additional speed sensor
- Temperature and pressure sensors for gauges
- Electric hours counter
- Air filter rain hood
- Twin starters/facility for second starter
- Tool kit
- Parts manual/Workshop manual



| Engine Speed       | Fuel Consumption |      |              |      |
|--------------------|------------------|------|--------------|------|
|                    | 1500 rev/min     |      | 1800 rev/min |      |
|                    | g/kWh            | l/hr | g/kWh        | l/hr |
| Standby            | 204              | 134  | 209          | 158  |
| Prime power        | 203              | 123  | 211          | 145  |
| Baseload power     | 212              | 0    | -            | 0    |
| 75% of prime power | 211              | 96   | 217          | 112  |
| 50% of prime power | 221              | 67   | 230          | 79   |

#### General Data

|                                   |   |
|-----------------------------------|---|
| Number of cylinders               | 6   |
| Cylinder arrangement              | Vertical in-line                                    |
| Cycle                             | 4 stroke  |
| Induction system                  | Turbocharged and air-to-air charge cooled           |
| Combustion system                 | Direct injection                                    |
| Cooling system                    | Water-cooled  |
| Bore and stroke                   | 145 mm x 183 mm                                     |
| Displacement                      | 18.1 litres   |
| Compression ratio                 | 14.5:1  |
| Direction of rotation             | Anti-clockwise, viewed on flywheel                  |
| Total lubrication system capacity | 62 litres   |
| Total coolant capacity            | 61 litres   |
| Total dry weight                  | 2050 kg   |
| Dimensions                        | Length 2545 mm<br>Width 1536 mm<br>Height 1807.5 mm |

Final weight and dimensions will depend on completed specification



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